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D3580-1

Job Sheet 188978



Part No: D3580-1

Job Qty: 60 pcs

Part Name: Joggle Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/17/19

Job Tracking No:

Due Date: 1/31/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev :A New Issue 07.06.25 EC IPP Rev:B Removed Powder Coat 07-07-11 JLM

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation           | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|---------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |                     |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 100   | Waterjet - Flow - 1 | 60 pcs | 1/31/19    | 1/31/19  | 0.00      | 1.16    | Waterjet - Flow       |           | DL 19/01/23        |
| 120   | QC 8                | 60 pcs | 1/31/19    | 1/31/19  | 0.00      | 0.00    | QC 8 - 12             |           |                    |
|       |                     |        |            |          |           |         | QC 8 - 14             |           |                    |
|       |                     |        |            |          |           |         | QC 8 - 17             |           |                    |
|       |                     |        |            |          |           |         | QC 8 - 20             |           |                    |
|       |                     |        |            |          |           |         | QC 8 - 25             |           |                    |
|       |                     |        |            |          |           |         | QC 8 - 3              |           |                    |
|       |                     |        |            |          |           |         | QC 8 - 32             |           |                    |
|       |                     |        |            |          |           |         | QC 8 - 33             |           |                    |
|       |                     |        |            |          |           |         | QC 8 - 35             |           |                    |
|       |                     |        |            |          |           |         | QC 8 - 38             |           |                    |
|       |                     |        |            |          |           |         | QC 8 - 39             |           |                    |
|       |                     |        |            |          |           |         | QC 8 - 4              |           |                    |
|       |                     |        |            |          |           |         | QC 8 - 44             |           |                    |
|       |                     |        |            |          |           |         | QC 8 - 45             |           |                    |
|       |                     |        |            |          |           |         | QC 8 - 49             |           |                    |
|       |                     |        |            |          |           |         | QC 8 - 58             |           |                    |
|       |                     |        |            |          |           |         | QC 8 - 8              |           |                    |
|       |                     |        |            |          |           |         | QC 8 - 9              |           |                    |
|       |                     |        |            |          |           |         | QC 8 - 68             |           | DAS JAN 24 2019 68 |
|       |                     |        |            |          |           |         | QC 8 - 67             |           | 9-89               |
|       |                     |        |            |          |           |         | QC 8 - 1 (A)          |           |                    |
| 130   | Small Fab - 2 - B4B | 60 pcs | 1/31/19    | 1/31/19  | 0.01      | 1.94    | Small Fab - 1 - B4B   |           |                    |
|       |                     |        |            |          |           |         | Small Fab - 2 - B4B   |           |                    |
|       |                     |        |            |          |           |         | Small Fab - 3 - B4B   |           |                    |
|       |                     |        |            |          |           |         | Small Fab - 4 - B4B   |           |                    |
|       |                     |        |            |          |           |         | Small Fab - 5 - B4B   |           |                    |
|       |                     |        |            |          |           |         | Small Fab - 6 - B4B   |           |                    |
|       |                     |        |            |          |           |         | Small Fab - 7 - B4B   |           |                    |
| 140   | QC 5                | 60 pcs | 1/31/19    | 1/31/19  | 0.00      | 0.00    | QC 5 - 10             |           |                    |
|       |                     |        |            |          |           |         | QC 5 - 12             |           |                    |

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|     |                             |        |         |           |                        |
|-----|-----------------------------|--------|---------|-----------|------------------------|
|     |                             |        |         | QC 5 - 17 |                        |
|     |                             |        |         | QC 5 - 18 |                        |
|     |                             |        |         | QC 5 - 19 |                        |
|     |                             |        |         | QC 5 - 22 |                        |
|     |                             |        |         | QC 5 - 24 |                        |
|     |                             |        |         | QC 5 - 3  |                        |
|     |                             |        |         | QC 5 - 38 |                        |
|     |                             |        |         | QC 5 - 42 |                        |
|     |                             |        |         | QC 5 - 43 |                        |
|     |                             |        |         | QC 5 - 49 |                        |
|     |                             |        |         | QC 5 - 51 |                        |
|     |                             |        |         | QC 5 - 58 |                        |
|     |                             |        |         | QC 5 - 68 | DAS<br>FEB 04 2019 68  |
|     |                             |        |         | QC 5 - 9  | 9-89                   |
|     |                             |        |         | QC 5 - 50 |                        |
|     |                             |        |         | QC 5 - 30 |                        |
| 150 | Packaging 3-1 - Stock - B4B | 60 pcs | 1/31/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |
|     |                             |        |         |           | Packaging 3 - 2 - B4B  |
|     |                             |        |         |           | Packaging 3 - 3 - B4B  |
|     |                             |        |         |           | Packaging 3 - 4 - B4B  |
|     |                             |        |         |           | Packaging 3 - 5 - B4B  |
|     |                             |        |         |           | Packaging 3 - 6 - B4B  |
|     |                             |        |         |           | Packaging 3 - 7 - B4B  |
|     |                             |        |         |           | Packaging 3 - 8 - B4B  |
|     |                             |        |         |           | Packaging 3 - 9 - B4B  |
|     |                             |        |         |           | Packaging 3 - 10 - B4B |
|     |                             |        |         |           | Packaging 3 - 11 - B4B |
|     |                             |        |         |           | Packaging 3 - 12 - B4B |
|     |                             |        |         |           | Packaging 3 - 13 - B4B |
|     |                             |        |         |           | Packaging 3 - 14 - B4B |
|     |                             |        |         |           | Packaging 3 - 15 - B4B |
|     |                             |        |         |           | Packaging 3 - 16 - B4B |
|     |                             |        |         |           | Packaging 3 - 17 - B4B |
|     |                             |        |         |           | Packaging 3 - 18 - B4B |
|     |                             |        |         |           | Packaging 3 - 19 - B4B |
|     |                             |        |         |           | Packaging 3 - 20 - B4B |
|     |                             |        |         |           | Packaging 3 - 21 - B4B |
|     |                             |        |         |           | Packaging 3 - 22 - B4B |
|     |                             |        |         |           | Packaging 3 - 23 - B4B |
|     |                             |        |         |           | Packaging 3 - 24 - B4B |
|     |                             |        |         |           | Packaging 3 - 25 - B4B |
|     |                             |        |         |           | Packaging 3 - 26 - B4B |
|     |                             |        |         |           | Packaging 3 - 27 - B4B |
|     |                             |        |         |           | Packaging 3 - 28 - B4B |
|     |                             |        |         |           | Packaging 3 - 29 - B4B |
|     |                             |        |         |           | Packaging 3 - 30 - B4B |
|     |                             |        |         |           | Packaging 3 - 31 - B4B |
|     |                             |        |         |           | Packaging 3 - 32 - B4B |
|     |                             |        |         |           | Packaging 3 - 33 - B4B |
|     |                             |        |         |           | Packaging 3 - 34 - B4B |
|     |                             |        |         |           | Packaging 3 - 35 - B4B |
| 160 | QC 21 - SA                  | 60 pcs | 1/31/19 | 0.00 0.00 | QC 21 - SA - 21        |
|     |                             |        |         |           | QC 21 - SA - 70        |

Part Op 120 - (QC8- Inspect parts - second check)  
 Descriptions: 140 - (QC5- Inspect part completeness to step on W/O)  
 150 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
 160 - (QC21- Final Inspection - Work Order Release)

**Job BOM**

| Part / Item | Component Name     | Quantity           | Operation               | Container |
|-------------|--------------------|--------------------|-------------------------|-----------|
| M304S18GA   | 304/316 .050 Sheet | .5400 sf (.009 ea) | 100-Waterjet - Flow - 1 |           |

**Job Allocations**

| Operation               | Component Part | Required | Inventory | Allocated |
|-------------------------|----------------|----------|-----------|-----------|
| 100-Waterjet - Flow - 1 | M304S18GA      | 1        | 168       | 0         |

**Part Specifications**

| Spec No | Description    | Target/Tolerance               | Limits         | Type | Special Comments |
|---------|----------------|--------------------------------|----------------|------|------------------|
| 1       | Joggle Bracket | 0.194inches + 0.005<br>- 0.001 | 0.199<br>0.193 |      |                  |
| 2       | Joggle Bracket | 1.750inches ± 0.030            | 1.780<br>1.720 |      |                  |
| 3       | Joggle Bracket | 0.750inches ± 0.030            | 0.780<br>0.720 |      |                  |
| 4       | Joggle Bracket | 0.294inches ± 0.010            | 0.304<br>0.284 |      |                  |

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**Container No: S147291**



**Part: D3580-1**

**Job No: 188978**

**Serial No/Batch: S147291**

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions: Various STC's**

**Date: 01/23/19**